

LNP* Lubricomp* Compound YL003

Americas: COMMERCIAL

Also known as: LUBRICOMP YL-4030
Product Reorder Name: YL003

LNP* Lubricomp* YL-4030 is a Polyester Elastomer containing PTFE.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yld, Type I, 5 mm/min	43	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	14.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	230	MPa	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	230	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	14	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	43.5	%	ISO 527
Tensile Modulus, 1 mm/min	240	MPa	ISO 527
Flexural Modulus, 2 mm/min	220	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	455	J/m	ASTM D 4812
Izod Impact, notched, 23°C	312	J/m	ASTM D 256
Multiaxial Impact	24	J	ISO 6603
Instrumented Impact Total Energy, 23°C	25	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	42	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	35	kJ/m ²	ISO 180/1A
THERMAL	Value	Unit	Standard
CTE, -30°C to 30°C, flow	1.72E-04	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	1.88E-04	1/°C	ASTM D 696
PHYSICAL	Value	Unit	Standard
Specific Gravity	1.28	-	ASTM D 792
Density	1.27	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.33	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	1 - 3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1 - 3	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.47	%	ISO 62

Source GMD, last updated:08/22/2008

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.1	%
Melt Temperature	215 - 240	°C
Front - Zone 3 Temperature	225 - 240	°C
Middle - Zone 2 Temperature	205 - 215	°C
Rear - Zone 1 Temperature	180 - 195	°C

Mold Temperature	25 - 55	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:08/22/2008

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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